Monday, 05/11/2007 2:35:16 PM Date: User: Customer Job Number P.O. Number This Issue Prsht Rev. First Issue **Previous Run** Written By Comment Job Number: Seq. #: 1.0

Linda Lacelle **Process Sheet** : FLOOR WINDOW : CU-DAR001 Dart Helicopters Services **Drawing Name** : 35517 : 10848 **Estimate Number** حمالم : D3295041 **Part Number** S.O. No. : 1) : D3295 REV C **Drawing Number** : 05/11/2007 : N/A : NC Project Number : MACHINED PARTS **Drawing Revision** Type Material : 06/11/2007 Qty: 12 Um: Each **Due Date** Checked & Approved By D3295-1 no longer made in-house KJ/JLM 05.06.20 : Est. C Est Rev:D Added DT8822 07-03-20 JLM Est Rev:E Returned Manufacturing In House 07-06-26 JLM **Additional Product Machine Or Operation:** Description: 1/8" Polycast II Sheet MACRLICS125 OS1042 MLEXANS125 125.11.06 Comment: Qty.: 1.3020 sf(s)/Unit Total: 15.6240 sf(s) 1/8" Polycast IJ Sheet Batch: 106173 WATER JET 2.0 Comment: FLOW WATER JET 1-Cut as per Dwg D3295 B 07-11-6 Dwg Rev: _ C__ Prog Rev: _ C 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE QC2 3.0 B 67-11-6 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK SMALL & MEDIUM FAB RESOURCE 1 SMALL FAB Comment: SMALL & MEDIUM FAB RESOURCE 1

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Assemble as per Dwg D3295.

Put window in plastic wrap.

Date: Monday, 05/11/2007 2:35:16 PM User: Linda Lacelle **Process Sheet Drawing Name: FLOOR WINDOW** Customer: CU-DAR001 Dart Helicopters Services Part Number: D3295041 Job Number: 35517 Job Number: Description: Seq. #: **Machine Or Operation:** Dart Logo label small D27281 6.0 Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s) Dart Logo label small Description Qty Batch Part Number D2728-1 Decal 1 INSPECT WORK TO CURRENT STEP 7.0 QC5 Comment: INSPEC WORK TO CURRENT STEP PACKAGING RESOURCE #1 PACKAGING 1 8.0 Comment: PACKAGING RESOURCE #1 DHS Identify and Stock Location:_ FINAL INSPECTION/W/O RELEASE QC21 9.0 Comment: FINAL INSPECTION/W/O RELEASE U 84.11.0. Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHA					
DATE	STEP	PROCEDURE CHANGE				Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3095-041 PAR#: NA Fault Category: Pad FAR. ASS NCR: YES NO DQA: Date: Allilon

QA: N/C Closed: Date: O111.67

NCR: 3	5517	W	ORK OR	DER NON-CONFORMANCI	E (NCR)			
		Description of NC		Corrective Action Section B	Verification	Ammerical	Annroval	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
oHula		due to marks from	OFFI	Surger and district no replace	Dr. 07.11.06.	Solulob	GSER	Hulop
07/11/02	5	pièce had verscreateh	OS assur	Sprapo	8/10/07	Plulot	A RANZ	Stuloz
			.					

NOTE: Date & initial all entries

DRAWN BY DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DESIGN CP **SSH** APPROVED REV. C CHECKED DRAWING NO. SHEET 1 OF 1 D3295 SCALE DATE TITLE FLOOR WINDOW 1:3 07.02.21 **NEW ISSUE** 04.06.28 Α UPDATE MATERIAL PER NCR 029 В 06.04.13 R0.25 (TYP) CHANGE TEMPLATE # TO DT8822 C 07.02.21 0.43 420 တ် RELEASED 8 'n 67.02.26 DIMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY 9084/4 LEXANUMENSIONS ARE IN INCHES AND ARE FOR REFERENCE ONLY MATERIAL: POLYCAST-II CLEAR ACRYLIC SHEET-PER MIL-P-5425 OR INCHEST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 62 PLACES) D3295-1 WINDOW თ 15.845 - \$0.156 (TYP 018 UNLESS OTHERWISE NOTED 14.35 12.520 0.125 THICK (REF. DART SPEC. M-ACRYLIC-S.125) D2728-1 DECAL CHECK DIMENSION WITH TEMPLATE DT8822 C 7.109 TOLERANCES ARE PER DART OSI 0.625 DART D3295-041 FLOOR WINDOW 1.31 0.313 3.750 150 0.313 (TYP) 8 900 **200** 4

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DART AEROSPACE LTD	Work Order:	35517		
Description: FLOOR WINDOW	Part Number:	1-76680		
Inspection Dwg: D3295-1 Rev: C		Page 1 of 1		

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	
Ø . 156	1,005 -,001	1156	4			
т. 13	1/2 .636	17.13	×			
10.43	4036	10.43	X			
14.35	4030	14.35	*			
8.98	4/030	8.98	¥			
1.339	4/030	1.312	¥		,	
6.360	4/010	6.260	¥			
14.560	1/010	13,530	: (·
260,	4/010		×			
7,109	1/010	7.109	*			
15.845	4/010	15.844	×			
	-/-	3.760	XŁ			,
	-/010	8.150	X			
	+/030	2.6	X			
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Measured by:	B	Audited by:	(c	Prototype Approval:	ul	1
Date:	07-11-6	Date:	offulat	Date:	- 1	4
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Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	Approved